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Page 191 Supplementary Service Manual together with the Service Manual for the XS650E (LIT-1 1616-00-76). NOTE: This Supplementary Manual contains special information regarding periodic maintenance to the emissions control system for the XS650SE. Please read this material carefully. SERVICE DEPT. INTERNATIONAL DIVISION YAMAHA MOTOR CO., LTD.

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In truth I guess the best manual I've found isn't accessible in English. Luckily I read German. Hajo Pahl on the XS650 motor: 'Der XS650 Motor-Aufbau und Funktion'. Explains the components as functioning entities. Details the weaknesses and wear points.

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